

Part Number: 235-6404 & 235-6424 Application: CHEVY 8.1L RBK

Installation Procedure

- Clean and inspect all hardware prior to installation. Look for obvious defects or shipping damages. Please call 805-339-2200 with any questions or issues.
- Make sure there is an adequate chamfer around the bolt hole in the connecting rod to clear the radius under the head of the bolt.
- Press the bolts into the connecting rods and install the rod caps.
- Lubricate the bolt threads and the nut face with ARP Ultra-Torque Fastener Assembly Lubricant.
- 5. ARP recommends using the Stretch Method when installing connecting rod bolts. Please see our catalog or website for stretch gauge instructions. Stretch bolts to:

.008" - .0085"

6. If you do not have a stretch gauge, torque the nut to:

65 - 70 ft-lbs

The connecting rods should always be re-sized after new rod bolts are installed.

If you have any questions or need additional information please contact us at (805) 339-2200 or by FAX at (805) 650-0742

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