

1863 Eastman Ave. Ventura, Ca. 93003 www.arp-bolts.com

Part Number: 250-3003

Application: FORD 8.8 AND 9-INCH .750 U.H.L

Ring Gear Bolt without Washer-Installation

- [1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.
- [2] **DO NOT USE ANY WASHERS** with ARP Ring Gear Bolts. They are designed to be installed without them. **Note:** ARP will NOT be responsible for any failures resulting from using a washer with this kit.
- [3] Make sure there is an adequate chamfer around the bolt holes on the differential to clear the radius under the head of the bolt.
- [4] Lubricate the threads of the bolt with LOCTITE 242 and the under head of the bolt with ARP ULTRA-TORQUE FASTENER ASSEMBLY LUBRICANT. Then install the ring gear onto the differential and tighten the bolts hand tight.
- [5] Using an alternating or criss cross pattern, torque the bolts to <u>85</u> ft lbs using the specified lubricants in Step 4.

If you have any questions or need additional information please contact us at **(805) 339-2200** or by FAX at **(805) 650-0742**