

1863 Eastman Ave. Ventura, Ca. 93003 www.arp-bolts.com

**Part Number: 300-3001** 

**Application: TRU-TRAC DIFFERENTIAL** 

## Ring Gear Bolt with Washer-Installation

- [1] Please check the part-number(s) for your application against the part-number(s) listed on the instruction sheet.
- [2] Position the chamfered side of the washer on the bolt so it faces the bolt head. This is done to clear the radius on the under head of the bolt. Note: Improper installation of the washer will cause premature bolt failure.
- [3] Lubricate the threads of the bolt with LOCTITE 242 and the under head of the bolt with ARP ULTRATORQUE FASTENER ASSEMBLY LUBRICANT.
- [4] Install the ring gear onto the differential and tighten the bolts hand tight.
- [5] Using an alternating or criss cross pattern, torque the bolts to <u>85</u> ft lbs using the specified lubricants in Step 3.

If you have any questions or need additional information please contact us at (805) 339-2200 or by FAX at (805) 650-0742