

# TCI<sup>®</sup> 418400 Universal Ford Shift Lever

TCI's universal shift lever, part number 418400, is designed as a replacement to all C4 and C6 shift levers. In order to install the TCI shift lever, you may have to cut off the factory shift lever. It is important that you first measure the distance from the pivot point to the center of the lever hole that is being used on the original shift lever. You will have to choose the correct hole on the new lever based on this measurement. You should also take note of the orientation of the factory lever, as you'll have to install the TCI lever at the same orientation.

STEP 1: Measure distance from pivot point of factory lever to center of linkage hole.

STEP 2: Cut off factory bracket, if necessary.

STEP 3: Drill TCI lever to proper size if necessary. The hole may be properly sized already. Some shifter cables require the hole to be drilled to  $23/64$ ".

STEP 4: Install TCI lever, making sure that it is properly oriented. Tighten bolt.

STEP 5: Insure that proper lever hole lines up with the shifter cable at each detent position. If it lines up in one or two positions, but not the others, then you have chosen the wrong hole for the lever.