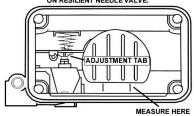


SERVICE ADJUSTMENTS 703-41

FIG. 1 - DRY FLOAT LEVEL ADJUSTMENT

CAUTION! DO NOT EXERT PRESSURE ON RESILIENT NEEDLE VALVE.



With float bowl inverted, measure the distance between the surface of the float bowl and the float.

FIG. 3 - PUMP ADJUSTMENT

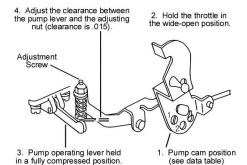


FIG. 5 - UNLOADER ADJUSTMENT

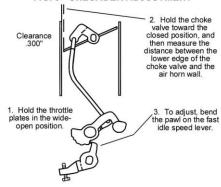
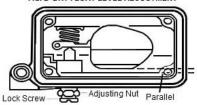
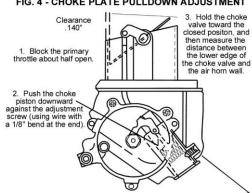


FIG. 2 DRY FLOAT LEVEL ADJUSTMENT



With the float bowl inverted, turn the needle/seat assembly until the float is parallel with the surface directly below the float. Tighten the lock screw.

FIG. 4 - CHOKE PLATE PULLDOWN ADJUSTMENT



To adjust (remove the putty from the screw hole), turn, the screw clockwise to decrease the choke opening and counter-clockwise to increase the choke opening.

FIG. 6 - AUTOMATIC CHOKE SETTING



Align the mark on the stat coil with the proper index mark on the choke housing (see data table for setting).

Adjustment Data Table									
Ford Tag No.	Holley List No.	Float Setting	Pump Cam Pos.	Choke Cap Setting	Ford Tag No.	Holley List No.	Float Setting	Pump Cam Pos.	Choke Cap Setting
D1FF-9510-LA	6150	1/2"	#2	Index		50417-1	1/2"	#1	3 NL
D1JJ-9510-B	6317	1/2"	#2	Index	E8JL-9510-AA	50461	1/2"	#1	Index
D2JL-9510-B	6317-1	1/2"	#2	Index		50461-1	1/2"	#1	Index
D3JL-9510-S	7036	1/2"	#1	3 NL	E9JL-9510-BA	50467	1/2"	#1	4 NL
E6JL-9510-GA	50417	1/2"	#1	3 NL	F1JL-9510-AA	50467-1	1/2"	#1	4 NL

199R10068

Revision Date: 6-28-12