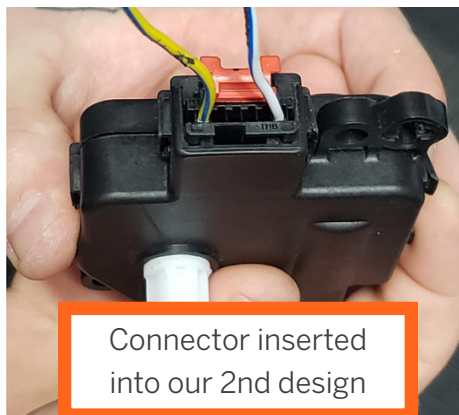
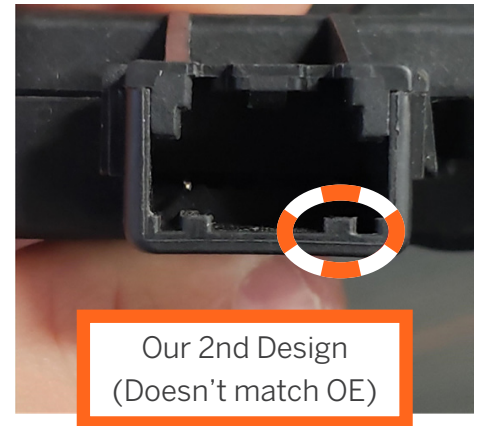
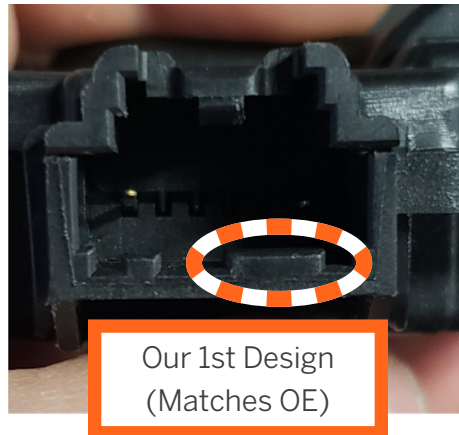
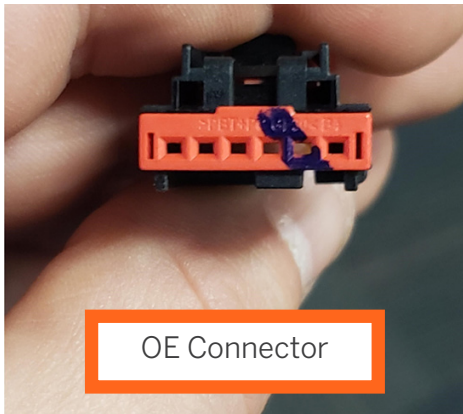


ATTENTION: Refer to the appropriate shop manual for your vehicle to obtain specific service procedures for this part. If you do not have a service manual or lack the skill to install this part, it is recommended that you seek the services of a qualified technician. Pay special attention to all cautions and warnings included in the shop manual. Read and follow all instructions carefully. This product is only designed to function properly on specific vehicle applications. Please verify that the vehicle requirements match the product specifications and application notes for this part.

Ford 2018–04, Lincoln 2018–06, Mercury 2009–04

This part may differ in appearance from the OE. The part that is changed has no bearing on connector fitment. Fitment and function will not be affected by this change.



Disclaimer:

Even though every attempt is made to ensure this information is complete and accurate, it is impossible to account for all possible circumstances or situations. Please consult with a qualified auto technician before attempting to perform any work you are not qualified to do. Automobiles can be hazardous to work on; be sure to take all necessary safety precautions. Failure to do so may result in property damage or personal injury. Certain motor vehicle standards and performance requirements may apply to your motor vehicle (such as Federal Motor Vehicle Safety Standards by the National Highway Traffic Safety Administration). Be sure that your work is performed in accordance with such standards and that you do not disable any motor vehicle safety feature.

ATTENTION: Refer to the appropriate shop manual for your vehicle to obtain specific service procedures for this part. If you do not have a service manual or lack the skill to install this part, it is recommended that you seek the services of a qualified technician. Pay special attention to all cautions and warnings included in the shop manual. Read and follow all instructions carefully. This product is only designed to function properly on specific vehicle applications. Please verify that the vehicle requirements match the product specifications and application notes for this part.

NOTE: The ignition key must be off when replacing the actuator. Energizing the actuator before installation will cause the part to become positioned incorrectly and proper orientation will be lost. Incorrect actuator operation will result.

Remove Smart Junction Box (SJB) fuse 15 for at least one minute (refer to owner's manual for fuse location).

NOTE: The purpose of the module actuator position calibration is to allow the HVAC module to reinitialize and calibrate the actuator stop points. To carry out calibration, carry out the following steps.

Reinstall SJB fuse 15. Turn the ignition switch to the ON position and wait 30 seconds before verifying correct mode door actuator operation.

NOTE: When the ignition switch is switched to the ON position, the HVAC module will initialize and calibrate the actuators. Calibration of the actuators will take approximately 30 seconds.

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