

## **AC Bypass Installation Instructions**

### **Kit Contents:**

*(Hardware kit not included with all AC Bypass Pulleys, only where applicable. Additional hardware may be required for some applications.)*

- 1 Washer
- 3 Bushings
- 3 Bolts 8 x 1.25 x 45mm

### **INSTALLATION INSTRUCTIONS**

1. Remove serpentine belt and inspect for cracks and wear (Replace if needed)
2. Make sure all AC lines are removed from compressor – (Remove Freon with approved equipment – refer to Manufacturer’s Manual)
3. Remove AC Compressor
4. Insert bushings into mounting holes (If applicable). It is important to center the bracket properly
5. Insert bolts through the mounting holes with bushings to center bracket
6. Securely tighten bolts
7. Install serpentine belt and check for proper fit

### **IMPORTANT!!!**

If the belt does not seat properly on pulley (*only applicable if hardware kit is included*):

1. Remove belt
2. Remove bolt holding pulley to bracket, then remove pulley only
3. Place washer behind pulley on bracket
4. Re-Install pulley
5. This washer will provide the space needed for the belt to ride properly on the pulley
6. Re-Install belt and check for proper fit