



FORD FLATHEAD TOP END GASKET SET  
1938-48 & 1949-53 Ford Flathead V8 Engines  
Part #7383, #7384

**INSTALLATION INSTRUCTIONS**

**PLEASE** study these instructions carefully before beginning this installation. Most installations can be accomplished with common tools and procedures. However, you should be familiar with and comfortable working on your vehicle. If you do not feel comfortable performing this installation, it is recommended to have the installation completed by a qualified mechanic. If you have any questions, please call our **Technical Hotline at: 1-800-416-8628**, 7:00 am - 5:00 pm, Pacific Standard Time, Monday through Friday.

**IMPORTANT NOTE: Proper installation is the responsibility of the installer. Improper installation may result in poor performance and engine or vehicle damage.**

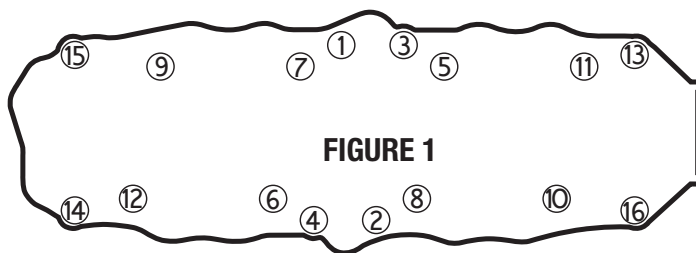
**DESCRIPTION:** These Top End Gasket Sets are for 1938-48 and 1949-53 Ford Flatheads. Sets includes one intake manifold gasket. Use PN 7383 for 1949-53 Ford Flat Heads and PN 7384 for 1938-48 Ford Flat Heads.

**INSTALLATION PROCEDURE** - Before installing, make sure to thoroughly clean all mating surfaces prior to installation. When installing the intake manifold gasket, we recommend applying Edelbrock Gasgacinch, P/N 9300, to the block's mating surface. Allow Gasgacinch to air dry before attaching the intake manifold gasket. This will help hold the gasket in place when installing the manifold. Torque manifold to manufacturer's specifications using the torque sequence in Figure 1. Torque values are only for Edelbrock manifolds.

**MANIFOLD TORQUE SEQUENCE**

Torque intake manifold bolts to 20-25 ft./lbs.

*NOTE: Figure 2 represents a 1938-48 manifold. 1949-53 manifolds are similar, but will have one less bolt.*



**FIGURE 1**



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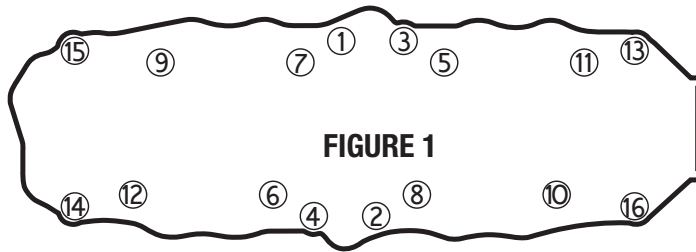
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