

Overlooked Temporary Plugs Cause Leaks on Some GM Pumps

Application All Saginaw Po

All Saginaw Power Steering Pumps with reservoir.

Problem

Unit leaks from plugs in reservoir after installation.

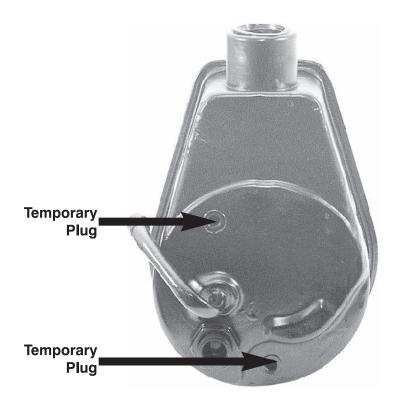
Cause

Temporary cap plugs not replaced by mounting bolts.

Solution

For most applications these holes will be closed by mounting bolts or studs. Holes not used for mounting should be plugged using the following sized bolts. For Standard thread pumps bolt size is $3/8 \times 16$. For metric threads us $10m \times 1.5 m$. Bolt length is 1/2 inch.





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