INSTRUCTION SHEET OFF VEHICLE CARBURETOR SERVICE ROCHESTER MODEL — 210 (E2ME-E2MC).

GENERAL EXPLODED VIEW

THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO INDIVIDUAL LINITS COVERED ON THIS INSTRUCTION SHEE

DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO PERMIT CLEANING AND INSPECTION. NOTE: TO REMOVE PUMP LEVER (8) JUST DRIVE PIN IN FAR ENOUGH TO RELEASE LEVER. LATER MODELS HAVE POP RIVETS HOLDING CHOKE COVER ON. SEE FIG. 2 FOR REMOVAL PROCEDURE. BOWL COVER SCREWS (29) ARE INSIDE THE AIR HORN. DO NOT REMOVE BRASS TUBES FROM BOWL COVER. LATER MODELS WILL HAVE PLUG (32) HELD IN BY RIVETS. DRILL OUT RIVET HEADS, DISCARD BAFFLE (NOT REPLACED). BEFORE REMOVING IDLE AIR BLEED VALVE (33) TURN IN COUNTING THE NUMBER OF TURNS IT TAKES TO SEAT VALVE, RECORD FOR PROPER REASSEMBLY, MAIN JETS CAN BE REMOVED WITH PROPER WRENCH. IDLE NEEDLE PLUG (63) REMOVAL, SEE FIG. 3, BEFORE REMOVING IDLE ADJUSTING NEEDLES (64), TURN IN COUNTING THE NUMBER OF TURNS IT TAKES TO SEAT NEEDLE. RECORD FOR REASSEMBLY.

NOMENCLATURE

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1. SCREW (2)—FRONT VACUUM BREAK 2. FRONT VACUUM BREAK ASSY. 3. SCREW (2)—REAR VACUUM BREAK 4. REAR VACUUM BREAK ASSY. 5. SCREW (2)—SOLENOID & SWITCH BRACKET 6. SWITCH—W.O.T. ENRICHMENT (SOME MODELS) 7. SOLENOID—IDLE SPEED 8. LEVER—PUMP 9. ROD—PUMP 10. PLUNGER—TPS ACTUATOR 11. SCREW OR POP RIVET (3)—RETAINER 12. RETAINER (3)—CHOKE COVER 13. CHOKE COVER ASSY. 14. GASKET—CHOKE COVER (HOT AIR MODELS) 15. SCREW TO WASHER—CHOKE HOUSING 16. CHOKE HOUSING ASSY. 17. LINK—REAR VACUUM BREAK 18. SEAL—INTERMEDIATE CHOKE SHAFT 19. TUBE—VACUUM PASSAGE (HOT AIR MODEL) 20. SCREW—CHOKE COIL LEVER 21. LEVER—CHOKE COIL 22. SHAFT ASSY.—INTERMEDIATE CHOKE 23. CAM—FAST IDLE 24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 25. SCREW—CHOKE LEVER 26. LEVER—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 26. SCREW—CHOKE LEVER 27. ROD—CHOKE 28. LEVER—CHOKE SHAFT 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (LOWER/ THIN) 36. RETAINER—PUMP STEM SEAL 37. SEAL—PUMP STEM SEAL 37. SEAL—PUMP STEM SEAL 38. RETAINER—TPS PLUNGER SEAL 39. SEAL—PUMP STEM SEAL 39. RETAINER—TPS PLUNGER 40. PLUNGER—SOLENOID 41. GASKET—BOWL COVER 42. PUMP PLUNGER—SOLENOID 44. BAFFLE—PUMP WELL 45. THROTTLE POSITION SENSOR ASSY. 46. SPRING—TPS COVER 31. INSERT—FLOAT BOWL COVER 32. SCREW—CONNECTOR TO BOWL COVER 33. SCREW—LEAN MIXTURE (SOLENOID 34. SCREW—LEAN MIXTURE (SOLENOID 35. SCREW—LEAN MIXTURE SCREW 35. SPRING—LEAN MIXTURE SCREW 35. SPRING—SOLENOID 36. FILTER PUMP DISC. 36. FILTER PUMP DISC. 37. HINGE TPS PLUNGER 38. RETAINER—TPS PLUNGER 39. SEAL—PUMP STEM 38. RETAINER—TPS PLUNGER 39. SEAL—PUMP STEM 39. SEAL—PUMP STEM 39. SEAL—PUMP STEM 30. SCREW—CONE COVER 40. SASKET—EOM CONNECTOR 51. SCREW—ECM CONNECTOR TO BOWL COVER 51. INSERT—FLOAT BOWL 65. FILTER NITTHE MIXTURE (SOLENOID 66. FILTER PUMP DISC. 61. SCREW—LEAN MIXTURE SCREW 59. PILOG—PUMP DISC. 61. SCREW—LEAN MIXTURE SCREW 59. PILOG—PUMP DISC. 61. SCREW—LEAN MIXTURE SCREW 59. PILOG	NO		NO	
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13. CHOKE COVER ASSY. 14. GASKET—CHOKE COVER (HOT AIR MODELS) 15. SCREW TO WASHER—CHOKE HOUSING 16. CHOKE HOUSING ASSY. 18. SEAL—INTERMEDIATE CHOKE SHAFT 19. TUBE—VACUUM PASSAGE (HOT AIR MODEL) 20. SCREW—CHOKE COIL LEVER 21. LEVER—CHOKE COIL 22. SHAFT ASSY,—INTERMEDIATE CHOKE 23. CAM—FAST IDLE 24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 15. SCREW—CHOKE COIL 15. SCREW—CHOKE COIL 16. LEVER—CHOKE COIL 16. LEVER—CHOKE SHAFT 16. LEVER—CHOKE SHAFT 17. ROD—CHOKE 16. LEVER—CHOKE SHAFT 17. ROD—CHOKE 16. LEVER—CHOKE SHAFT 17. ROD—CHOKE 17. SCREW—LEVER SEAL LEVER—INTERMEDIATE CHOKE 17. SCREW—BOWL (TAPERED HEAD) 17. SCREW & LOCKWASHER (5)—BOWL COVER 17. SCREW—LEVER SEAL 17. SCREW—LEVER SEAL 17. SCREW & LOCKWASHER (4)—THROTTLI BODY ASSY. 17. SCREW & LOCKWASHER (5)—BOWL COVER 17. SCREW & LOCKWASHER (5)—BOWL COVER 17. SCREW & LOCKWASHER (15)—BOWL COVER 17. SCREW—LEAN MIXTURE SCREW 17. SCREW—LEAN MIXTURE (SOLENOID ADJ. JULIAN MIXTURE SCREW 15. SCREW—LEAN MIXTURE (SOLENOID ADJ. JULIAN MIXTURE SCREW 15. SCREW—LEAN MIXTURE SOLENOID ADJ. JULIAN MIXTURE SCREW 15. SCREW—LEAN MIXTURE SCREW 15. SCREW—LEAN MIXTURE SOLENOID ADJ. JULIAN MIXTURE SCREW 15. SCRE				
14. GASKET—CHOKE COVER (HOT AIR MODELS) 15. SCREW TO WASHER—CHOKE HOUSING 16. CHOKE HOUSING ASSY. 17. LINK—REAR VACUUM BREAK 18. SEAL—INTERMEDIATE CHOKE SHAFT 19. TUBE—VACUUM PASSAGE (HOT AIR MODEL) 20. SCREW—CHOKE COIL LEVER 21. LEVER—CHOKE COIL LEVER 22. SHAFT ASSY.—INTERMEDIATE CHOKE 23. CAM—FAST IDLE 24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 25. SCREW—CHOKE LEVER 26. LEVER—CHOKE LEVER 27. ROD—CHOKE 28. LEVER—CHOKE SHAFT 27. ROD—CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK)				
MODELS) 5. SCREW TO WASHER—CHOKE HOUSING 16. CHOKE HOUSING ASSY. 17. LINK—REAR VACUUM BREAK 18. SEAL—INTERMEDIATE CHOKE SHAFT 19. TUBE—VACUUM PASSAGE (HOT AIR MODEL) 20. SCREW—CHOKE COIL LEVER 21. LEVER—CHOKE COIL LEVER 22. SHAFT ASSY.—INTERMEDIATE CHOKE 23. CAM—FAST IDLE 24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 25. SCREW—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 28. LEVER—CHOKE SHAFT 27. ROD—CHOKE 28. LEVER—INTERMEDIATE CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/ THICK) 49. GASKET—ECM CONNECTOR TO BOWL COVER 50. SCREW—LEAM MIXTURE (SOLENOID ADJ.) 52. SCREW—LEAM MIXTURE SCREW 54. SPRING—SOLENOID 55. INSERT—WELL (SOME MODELS) 56. FLOAT & LEVER ASSY. 57. HINGE PIN—FLOAT 58. NEEDLE & SEAT ASSY. 59. PLUG—PUMP DISC. 61. SCREW & LOCKWASHER (4)—THROTTLE BODY 62. THROTTLE BODY ASSY. 63. PLUG (2)—IDLE NEEDLE (NOT REPLACED) 65. GASKET—THROTTLE BODY 66. GASKET—THROTTLE BODY 67. GASKET—FILTER NUT 68. FILTER—FUEL 69. SPRING—SCRIMG—FILTER 69. SPRING—FILTER 70. FLOAT BOWL ASSY.				(2)
15. SCREW TO WASHER—CHOKE HOUSING 16. CHOKE HOUSING ASSY. 18. SEAL—INTERMEDIATE CHOKE SHAFT 19. TUBE—VACUUM PASSAGE (HOT AIR MODEL) 20. SCREW—CHOKE COIL LEVER 21. LEVER—CHOKE COIL 22. SHAFT ASSY.—INTERMEDIATE CHOKE 23. CAM—FAST IDLE 24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 25. SCREW—CHOKE LEVER 26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 28. LEVER—INTERMEDIATE CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK)	14.		49.	GASKET-ECM CONNECTOR TO BOWL
10. CHOKE HOUSING ASSY. 17. LINK—REAR VACUUM BREAK 18. SEAL—INTERMEDIATE CHOKE SHAFT 19. TUBE—VACUUM PASSAGE (HOT AIR MODEL) 20. SCREW—CHOKE COIL LEVER 21. LEVER—CHOKE COIL 22. SHAFT ASSY.—INTERMEDIATE CHOKE 23. CAM—FAST IDLE 24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 25. SCREW—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 28. LEVER—CHOKE SHAFT 27. ROD—CHOKE 28. LEVER—HINTERMEDIATE CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK)	15.			
17. LINK—REAR VACUUM BREAK 18. SEAL—INTERMEDIATE CHOKE SHAFT 19. TUBE—VACUUM PASSAGE (HOT AIR MODEL) 20. SCREW—CHOKE COIL LEVER 21. LEVER—CHOKE COIL 22. SHAFT ASSY,—INTERMEDIATE CHOKE 23. CAM—FAST IDLE 24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 25. SCREW—CHOKE LEVER 26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK) 35. SCREW—LEAN MIXTURE (SOLENOID ADJ.) 36. SCREW—LEAN MIXTURE (SOLENOID ADJ.) 37. SCREW—LEAN MIXTURE (SOLENOID ADJ.) 38. SPRING—SOLENOID 39. SPRING—SOLENOID 39. SPRING—SOLENOID 39. SPRING—SOLENOID 39. SPRING—LEAN MIXTURE (SOLENOID ADJ.) 31. SCREW—LEAN MIXTURE (SOLENOID ADJ.) 31. SCREW—LEAN MIXTURE (SOLENOID ADJ.) 32. SOLENOID & SCREW SPRING—SOLENOID 39. SPRING—LEAN MIXTURE (SOLENOID ADJ.) 31. SCREW—LEAN MIXTURE (SOLENOID ADJ.) 31. SCREW—LEAN MIXTURE (SOLENOID ADJ.) 32. SCREW—LEAN MIXTURE (SOLENOID ADJ. 33. SPRING—LEAN MIXTURE (SOLENOID ADJ. 34. SPRING—SOLENOID 35. SPRING—SOLENOID 36. FILOTA MIXTURE (SOLENOID ADJ. 36. SCREW—LEAN MIXTURE (SOLENOID ADJ. 37. SCREW—LEAN MIXTURE (SOLENOID ADJ. 38. SPRING—SOLENOID ADJ. 39. SCREW ELOCKWASHER (S)—BOWL BOOL ADJ. 41. SEAL—CHOKE SOLENOID ADJ. 41. SEAL—CHOKE SOLENOID ADJ. 42. SCREW—LEAN MIXTURE (SOLENOID ADJ. 43. SCREW—LEAN MIXTURE (SOLENOID ADJ. 43. SCREW—LEA			50.	SCREW—ECM CONNECTOR
18. SEAL—INTERMEDIATE CHOKE SHAFT 19. TUBE—VACUUM PASSAGE (HOT AIR MODEL) 20. SCREW—CHOKE COIL LEVER 21. LEVER—CHOKE COIL 22. SHAFT ASSY.—INTERMEDIATE CHOKE 23. CAM—FAST IDLE 24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 25. SCREW—CHOKE LEVER 26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK)			51.	SCREW-LEAN MIXTURE (SOLENOID
MODEL) 20. SCREW—CHOKE COIL LEVER 21. LEVER—CHOKE COIL 22. SHAFT ASSY,—INTERMEDIATE CHOKE 23. CAM—FAST IDLE 24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 25. SCREW—CHOKE LEVER 26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 28. LEVER—INTERMEDIATE CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK) 55. SPRING—LEAN MIXTURE SCREW 56. SPRING—SOLENDING MODELS) 56. FILOAT & LEVER ASSY. 57. HINGE PIN—FLOAT 58. NEEDLE & SEAT ASSY. 61. SCREW & LOCKWASHER (4)—THROTTLE BODY 62. THROTTLE BODY ASSY. 63. PLUG (2)—IDLE NEEDLE (NOT REPLACED) 64. NEEDLE & SPRING ASSY. (2)—IDLE ADJ 65. GASKET—THROTTLE BODY 66. FILTER NUT—FUEL INLET 67. GASKET—FILTER NUT 68. FILTER—FUEL 68. SPRING—FILTER 70. FLOAT BOWL ASSY.	18.	SEAL-INTERMEDIATE CHOKE SHAFT		
20. SCREW—CHOKE COIL LEVER 21. LEVER—CHOKE COIL 22. SHAFT ASSY.—INTERMEDIATE CHOKE 23. CAM—FAST IDLE 24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 25. SCREW—CHOKE LEVER 26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 28. LEVER—HINTERMEDIATE CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RIRG—AIR BLEED VALVE (UPPER/THICK)	19.	TUBE-VACUUM PASSAGE (HOT AIR	52.	SOLENOID & ECM CONNECTOR ASSY.
21. LEVER—CHOKE COIL 22. SHAFT ASSY.—INTERMEDIATE CHOKE 23. CAM—FAST IDLE 24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 25. SCREW—CHOKE LEVER 26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/ THICK) 55. INSERT—WELL (SOME MODELS) 56. FLOAT & LEVER ASSY. 59. PILOG—PUMP DISC. 61. SCREW & LOCKWASHER (4)—THROTTLI 80DY 62. THROTTLE BODY ASSY. 63. PILOG (2)—IDLE NEEDLE (NOT REPLACED) 64. SPRING ASSY. (2)—IDLE ADJ 65. GASKET—THROTTLE BODY 66. FILTER NUT—FUEL INLET 67. GASKET—FILTER NUT 68. FILTER—FUEL 68. SPRING—FILTER 70. FLOAT BOWL ASSY.		MODEL)	53.	SPRING—LEAN MIXTURE SCREW
22. SHAFT ASSY.—INTERMEDIATE CHOKE 23. CAM—FAST IDLE 24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 25. SCREW—CHOKE LEVER 26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 28. LEVER—INTERMEDIATE CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK)	20.	SCREW—CHOKE COIL LEVER	54.	SPRING—SOLENOID
23. CAM—FAST IDLE 24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 25. SCREW—CHOKE LEVER 26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 28. LEVER—INTERMEDIATE CHOKE 29. SCREW & LOCKWASHER (4)—THROTTLI BODY COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/ THICK) 35. HINGE PIN—FLOAT 58. NEEDLE & SEAT ASSY. 60. BALL—PUMP DISC. 61. SCREW & LOCKWASHER (4)—THROTTLI BODY 62. THROTTLE BODY ASSY. 63. PLUG (2)—IDLE NEEDLE (NOT REPLACED) 64. NEEDLE & SPRING ASSY. (2)—IDLE ADJ 65. FILTER NUT—FUEL INLET 67. GASKET—FILTER NUT 68. FILTER—FUEL 69. SPRING—FILTER 70. FLOAT BOWL ASSY.	21.	LEVER—CHOKE COIL	55.	INSERT—WELL (SOME MODELS)
24. SEAL—CHOKE HOUSING SHAFT HOLE (HOT AIR MODELS) 25. SCREW—CHOKE LEVER 26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK) 34. O-RING—AIR BLEED VALVE (UPPER/THICK) 35. SEAL—CHOKE SEAT ASSY. 369. PLUG (2)—IDLE & SALL BODY 361. SCREW & LOCKWASHER (4)—THROTTLE BODY 362. GASKET—THROTTLE BODY 363. FILTER NUT—FUEL LINLET 364. GASKET—FILTER NUT 366. FILTER—FUEL 367. GASKET—FILTER NUT 368. FILTER—FUEL 368. SPRING—FILTER 369. PLUG—PUMP DISC. 361. SCREW & LOCKWASHER (4)—THROTTLE 360. BALL—PUMP DISC. 361. BALL—PUMP DISC. 361. SCREW & LOCKWASHER (4)—THROTTLE 360. BALL—PUMP DISC. 361. BALL—PUMP DISC. 361. BALL—PUMP DISC. 361. SCREW & LOCKWASHER (4)—THROTTLE 360. BALL—PUMP DISC. 361. BALL—PUMP DISC. 361. BALL—PUMP DISC. 361. BALL—PUMP DISC. 361. BALL—PUMP DISC. 362. BALL 363. BALL—PUMP DISC. 363. BALL—PUMP DISC. 364. BALL—PUMP DISC. 365. BALL 366. BALL—PUMP DISC. 367. BALL 366. BALL—PUMP DISC. 367. BALL 367. BALL 368. BEDLE & SEAT ASSY. 369. PLUG—PUMP DISC. 361. BALL 368. BALL—PUMP DISC. 361. BALL 369. BALL 360. BALL—PUMP DISC. 361. BALL 361. BALL 361. BALL 361. BALL 361. BALL 362. BALL 361. BALL 363. BALL 363. BALL 363. BALL 364. BALL 364. BALL 365. BALL 366. BALL 366. BALL 366. BALL 366. BALL 366. BALL 367. BALL 367. BALL 367. BALL 367. BALL 367. BALL 367. BALL 368. BALL 369. BALL 369. BALL 369. BALL 369. BALL 369. BALL 369. BALL 361. BALL 369. BALL	22.	SHAFT ASSY.—INTERMEDIATE CHOKE	56.	FLOAT & LEVER ASSY.
(HOT AIR MODELS) (HOT AIR MODELS) (5. SCREW—CHOKE LEVER 26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 28. LEVER—INTERMEDIATE CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/ THICK) 559. PLUG—PUMP DISC. BALL 650. BALL—PUMP DISC. 61. SCREW & LOCKWASHER (4)—THROTTLE BODY 62. THROTTLE BODY ASSY. 63. PLUG (2)—IDLE NEEDLE (NOT REPLACED) 64. GASKET—THROTTLE BODY 65. GASKET—THROTTLE BODY 66. FILTER NUT—FUEL INLET 67. GASKET—FILTER NUT 68. FILTER—FUEL 68. SPRING—FILTER 70. FLOAT BOWL ASSY.			57.	HINGE PIN—FLOAT
25. SCREW—CHOKE LEVER 26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 28. LEVER—INTERMEDIATE CHOKE 29. SCREW & LOCKWASHER (4)—THROTTLI 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/ THICK) 60. BALL—PUMP DISC. 61. SCREW & LOCKWASHER (4)—THROTTLE BODY 62. THROTTLE BODY ASSY. 63. PLUG (2)—IDLE NEEDLE (NOT REPLACED) 64. NEEDLE & SPRING ASSY. (2)—IDLE ADJ 65. FILTER NUT—FUEL INLET 67. GASKET—FILTER NUT 68. FILTER—FUEL 69. SPRING—FILTER 70. FLOAT BOWL ASSY.	24.	SEAL—CHOKE HOUSING SHAFT HOLE		
26. LEVER—CHOKE SHAFT 27. ROD—CHOKE 28. LEVER—INTERMEDIATE CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (6)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/ THICK) 61. SCREW & LOCKWASHER (4)—THROTTLI BODY 62. THROTTLE BODY ASSY. 63. PLUG (2)—IDLE NEEDLE (NOT REPLACED) 64. SPRING ASSY. (2)—IDLE ADJ 65. GASKET—THROTTLE BODY 66. FILTER NUT—FUEL INLET 67. GASKET—FILTER NUT 68. FILTER—FUEL 68. SPRING—FILTER 70. FLOAT BOWL ASSY.		(HOT AIR MODELS)		
27. ROD—CHOKE 28. LEVER—INTERMEDIATE CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK) 34. OF RING—AIR BLEED VALVE (UPPER/THICK) 35. PLUG (2)—IDLE NEEDLE (NOT REPLACED) 36. GASKET—THROTTLE BODY 37. GASKET—FILTER NUT 38. FILTER—FUEL 38. SPRING—FILTER 39. SPRING—FILTER 30. FILTER—FUEL 30. SPRING—FILTER 30. FILTER—FUEL 31. SPRING—FILTER 31. THOCK	25.	SCREW—CHOKE LEVER		
28. LEVER—INTERMEDIATE CHOKE 29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED VALVE (UPPER/ THICK) 462. THROTTLE BODY ASSY. 363. PLUG (2)—IDLE ASSY. (2)—IDLE ADJ 664. NEEDLE & SPRING ASSY. (2)—IDLE ADJ 665. FILTER NUT—FUEL INLET 677. GASKET—FILTER NUT 688. FILTER—FUEL 689. SPRING—FILTER 700. FLOAT BOWL ASSY.			61.	
29. SCREW (2)—BOWL (TAPERED HEAD) 30. SCREW & LOCKWASHER (5)—BOWL COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/ THICK) 363. PLUG (2)—IDLE NEEDLE (NOT REPLACED) 664. NEEDLE & SPRING ASSY. (2)—IDLE ADJ 665. GASKET—THROTTLE BODY 665. GASKET—THROTTLE BODY 6665. GASKET—FILTER NUT 677. GASKET—FILTER NUT 688. FILTER—FUEL 689. SPRING—FILTER 700. FLOAT BOWL ASSY.				
30. SCREW & LOCKWASHER (5)—BOWL COVER COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK) 36. SPRING—FILTER 37. FLOAT BOWL ASSY.				
COVER 31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK) 46. NEEDLE & SPRING ASSY. (2)—IDLE ADJ 65. GASKET—THROTTLE BODY 66. FILTER NUT—FUEL INLET 67. GASKET—FILTER NUT 68. FILTER—FUEL 69. SPRING—FILTER 70. FLOAT BOWL ASSY.			63.	
31. BOWL COVER ASSY. 32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK) 65. GASKET—THROTTLE BODY 66. FILTER NUT—FUEL INLET 67. GASKET—FILTER NUT 68. FILTER—FUEL 69. SPRING—FILTER 70. FLOAT BOWL ASSY.	30.		١	
32. COVER—AIR BLEED VALVE (NOT USED OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK) 66. FILTER NUT—FUEL INLET 67. GASKET—FILTER NUT 68. FILTER—FUEL 69. SPRING—FILTER 70. FLOAT BOWL ASSY.				
OVER) 33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK) 67. GASKET—FILTER NUT 68. FILTER—FUEL 69. SPRING—FILTER 70. FLOAT BOWL ASSY.				
33. VALVE—IDLE AIR BLEED 34. O-RING—AIR BLEED VALVE (UPPER/THICK) 68. FILTER—FUEL 69. SPRING—FILTER 70. FLOAT BOWL ASSY.	32.			
34. O-RING—AIR BLEED VALVE (UPPER/ THICK) 69. SPRING—FILTER 70. FLOAT BOWL ASSY.				
THICK) 70. FLOAT BOWL ASSY.				
	34.			

CLEANING

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL. USE A CARBURETOR CLEANING SOLVENT. MAKE CERTAIN THE THROTTLE BORES ARE FREE OF ALL CARBON DEPOSITS. RINSE OFF IN SUITABLE SOLVENT. BLOW OUT ALL PASSAGES IN CASTINGS WITH COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THOROUGH CLEANING OF OBSCURE AREAS. CAUTION: DO NOT SOAK DIAPHRAGMUNITS, SOLENOIDS, FLOAT, ELECTRIC CHOKE OR PARTS CONTAINING RUBBER OR PLASTIC IN CLEANING

REASSEMBLY
REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY. NOTE SPECIAL INSTRUCTIONS AND FOLLOW NUMERICAL OUTLINE IN MAKING ADJUSTMENTS.

SPECIAL INSTRUCTIONS

FUEL FILTER (68) — BE SURE TO USE FILTER WITH BUILT IN ROLL OVER CHECK VALVE AND WITH CHECK VALVE FACING OUT. TIGHTEN FILTER NUT TO 18 FT LBS.

IDLE ADJUSTING NEEDLES (64) — TURN EACH NEEDLE IN UNTIL LIGHTLY' SEATED. THEN BACK OUT NUMBER OF TURNS RECORDED ON DISASSEMBLY.

FLOAT INSTALLATION — INSTALL FLOAT BY SLIDING FLOAT LEVER UNDER PULL CLIP FROM FRONT TO BACK. INSTALL FLOAT PIN (DO NOT INSTALL PULL CLIP IN HOLES OF FLOAT

LEAN MIXTURE SCREW (51) (SOLENOID ADJ.) — TURN MIXTURE CONTROL SCREW IN FLOAT BOWL CLOCKWISE UNTIL LIGHTLY BOTTOMED THEN BACK OUT REQUIRED NUMBER OF TURNS.

CARB. NO. 17059496 2 TURNS OUT CARB. NO. 17080454 4 1/2 TURNS OUT ALL OTHER 1980-81 3 1/2 TURNS OUT

SEALS (39) (37) - INSTALL WITH LIP OF SEAL FACING UPWARD. LIGHTLY STAKE SEAL RETAINER IN THREE PLACES

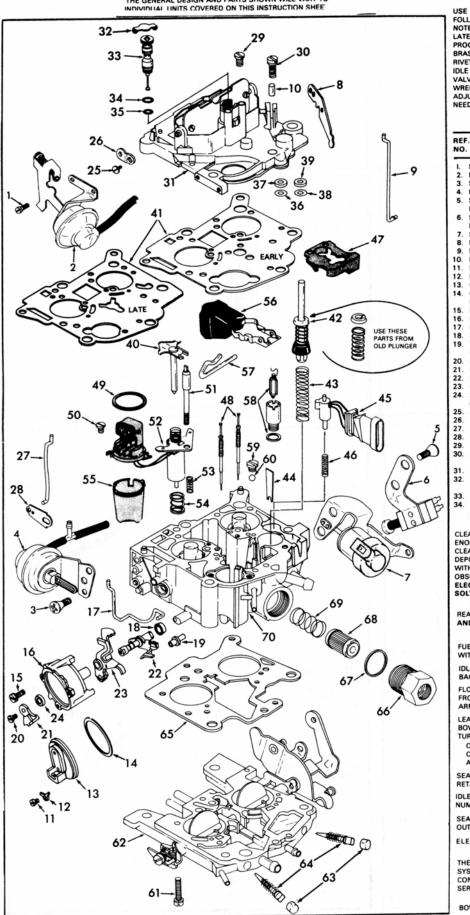
IDLE AIR BLEED VALVE (33) — TURN VALVE IN UNTIL LIGHTLY BOTTOMED. THEN BACK OUT NUMBER OF TURNS RECORDED ON DISASSEMBLY. IF NOT KNOWN BACK OUT 4 TURNS.

SEALS (24) (18) - INSTALL SEAL (24) WITH LIP FACING IN AND SEAL(18) WITH LIP FACING

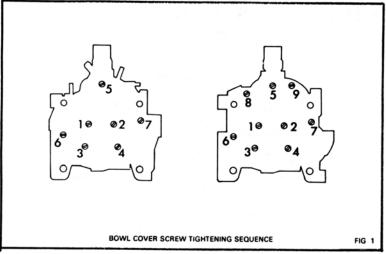
ELECTRIC CHOKE MODELS. DO NOT USE A CHOKE COVER GASKET.

THE COMPUTER COMMAND CONTROL (CCC) FORMERLY (C4) SYSTEM IS A SOPHISTICATED SYSTEM. THE PROCEDURE FOR SETTING THE IDLE AIR BLEED VALVE AND MIXTURE CONTROL SYSTEM MUST BE FOLLOWED EXACTLY. USE THE ENGINE DECAL AND CAR DIV SERVICE MANUAL PROCEDURE

BOWL COVER INSTALLATION—TIGHTEN BOWL COVER SCREWS IN SEQUENCE SEE FIG. 1.



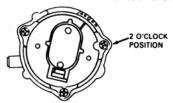
ADJUSTMENTS



CAREFULLY ALIGN A #21 DRILL (159") ON POP RIVET HEAD AND DRILL ENOUGH TO REMOVE RIVET HEAD. DRILL ALL 3 RIVET HEADS. USE A DRIFT PUNCH AND HAMMER. DRIVE THE REMAINDER OF RIVETS OUT OF THE CHOKE HOUSING. REMOVE CHOKE COMPONENTS. REPLACEMENT RETAINERS, SELF TAPPING SCREWS OR POP RIVETS ARE FOUND IN REPAIR KIT.

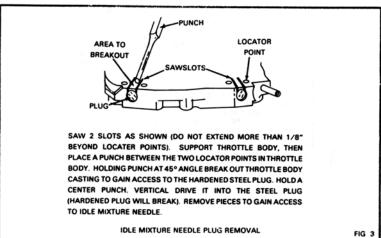
BEFORE ASSEMBLING CHOKE, START SELF TAPPING SCREWS IN CHOKE HOUSING TO BE SURE SCREWS START EASILY AND ARE ALIGNED PROPERLY. CHOKE COVER INSTALLATION, ALIGN NOTCH IN COVER WITH RETAINER TAB (2 O'CLOCK POSITION). TIGHTEN SCREWS EVENLY AND SECURELY. 1981 INSTALL RETAINERS AND NEW POP RIVETS TO SECURE CHOKE COVER.

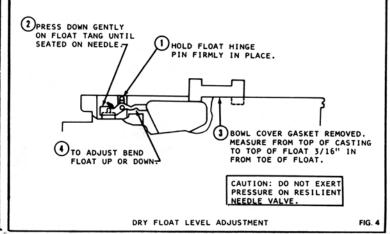
CAUTION: BE SURE LOOP END OF COIL SPRING IS ON PIN OF COIL PICK UP LEVER

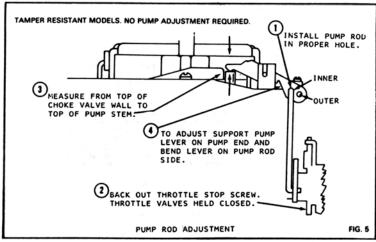


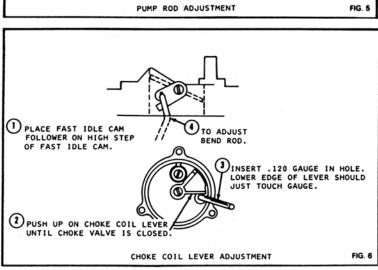
REMOVING & REPLACING TAMPER RESISTANT CHOKE COVER

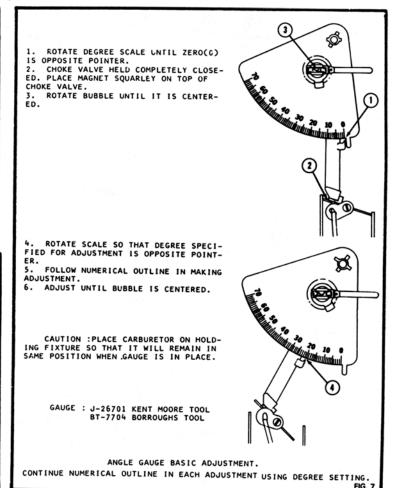
FIG 2

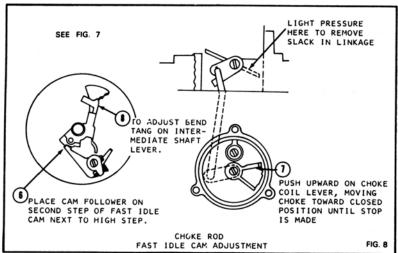


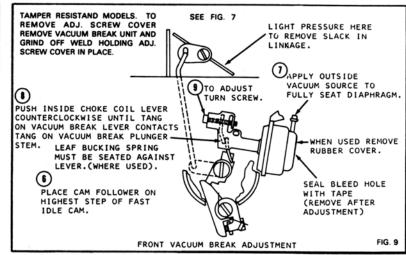


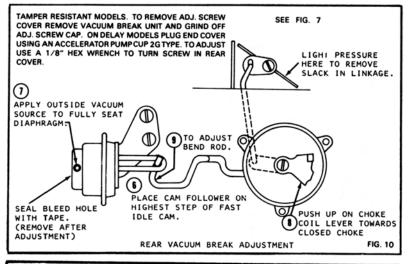


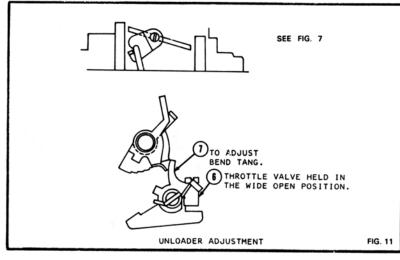


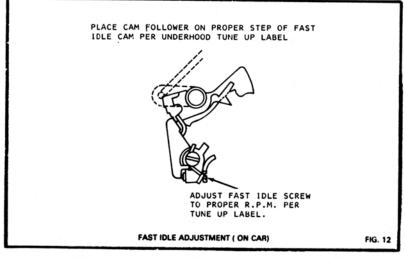












ADJUSTMENT DATA TABLE

	ADJUSTMENT DATA TABLE										
YEAR	APPLICATIONS	FLOAT LEVEL SETTING	PUMP ROD LOCATION	PUMP ROD SETTING	FAST IDLE CAM (CHOKE ROD)	VACUUM BREAK FRONT	VACUUM BREAK REAR	AUTO CHOKE SETTING	UNLOADER SETTING		
	GM PRODUCTS V6 231" ENG. CARB NO 17059496 CALIF.	5/16"	OUTER	3/8"	24.5*	21*	30*	1-RICH	38°		
	BUICK V8 231" ENG. CARB NO. 17080491 CARB NOS. 17080493, 495 CARB NOS. 17080496, 498 CARB NOS. 17081190, 193	5/16" 5/16" 5/16" 5/16"	TR TR TR TR	TR 3/8" TR TR	24 5° 24 5° 24 5° 24 5°	21° 21° 21° 21°	35* 30* 33* 31*	N/A N/A N/A N/A	38° 38° 38°		
1981	BUICK V6 231" ENG CARB NO 17081191 CARB NOS 17081192, 194, 197, 198, 199	5/16" 3/8"	TR TR	TR TR	24 5° 18°	28° 28°	24° 24°	N/A N/A	38°		
1981	BUICK V8 265" ENG. CARB NO 17081160	1/4"	TR	TR	14 5°	24°	36*	N/A	35°		
1982	BUICK V6 183" ENG. (3 OL) CARB NO 17082196 CARB NOS 17082183, 186	5/16" 5/16"	TR TR	TR TR	18° 18°	21° 24°	19° 28°	N/A N/A	27° 27°		
1982	BUICK V6 231" ENG (3 8L) CARB NOS 17082182, 184, 192, 194 CARB NO 17082497	5/16" 5/16"	TR TR	TR TR	18° 24 5°	28° 28°	24° 24°	N/A N/A	32°		
1983	BUICK V6 3.0L ENG. CARB. NO. 17083194 CARB NO 17083193	5/16" 5/16"	TR TR	TR TR	17° 17°	27° 23°	25° 28°	N/A N/A	35° 27°		
1984	BUICK V6 181" ENG (3.0L) CARB. NOS 17084193, 195	5/16"	TR	TR	17*	27*	25*	N/A	35°		
1985	BUICK V6 181" ENG (3 OL) CARB. NO 17085192, 194	11/32"	TR	TR	17°	_27°	25°	N/A	35°		
1983	BUICK V6 231" ENG. (3 8L) CARB. NOS. 17083190, 192 CARB. NOS. 17082182, 184 CALIF.	5/16" 5/16"	TR TR	TR TR	18° 18°	28° 28°	24° 24°	N/A N/A	32° 32°		
1984-86	BUICK V6 231" ENG. (3.8L) A/T	5/16"	TR	TR	18*	28*	24°	N/A	32*		
1981	CHECKER MOTORS 229" ENG. (3.8L) CARB NOS 17081130, 132	11/32"	TR	TR	20*	25*		N/A	38*		
1981	CHECKER MOTORS 267" ENG. (4.4L) CARB, NOS 17081138, 140	11/32"	TR	TR	20°	25*		N/A	40°		
1982	CHECKER MOTORS 229" ENG (3 8L) CARB NOS 17082130, 132	3/8"	TR	TR	20°	27*		N/A	38°		
1982	CHECKER MOTORS 267" ENG (4.4L) CARB NOS 17082138, 140	3/8"	TR	TR	20*	27*		N/A	38°		
1980	CHEVROLET V6 231" ENG. (3.8L) CARB NO. 17080491 CARB NOS. 17080493, 495 CARB NO 17080496, 498	5/16" 5/16" 5/16"	TR TR TR	TR 3/8" TR	24.5° 24.5° 24.5°	21° 21° 21°	35° 30° 35°	N/A N/A N/A	38° 38°		
1981	CHEVROLET V6 229" ENG. (3.8L) CARB. NOS. 17081130, 131, 132, 133, 134, 136	11/32"	INNER	TR	20*	25*		N/A	38*		
1981	CHEVROLET V6 231" ENG. (3.8L) CARB. NOS. 17081194, 198, 199, 496 CARB. NO. 17081196	3/8" 5/16"	TR TR	TR TR	18° 24.5°	28° 28°	24° 24°	N/A N/A	38°		
1981	CHEVROLET V8 267" ENG. (4.4L) CARB. NO. 17081138, 140	11/32"	INNER	TR	20°	25*		N/A	40°		
1982-84	CHEVROLET V6 229" ENG. (3.8L) CARB. NOS. 17082130, 132	3/8"	TR	TR	20*	27*		N/A	38°		
1982 1982-83	CHEVEROLET V6 231" ENG. (3.8L) CARB. NO. 17082497 CARB. NOS. 17082182, 184, 192	5/16" 5/16"	TR TR	TR TR	24.5° 18°	28° 28°	24° 24°	N/A N/A	32° 32°		
1984	CHEVROLET V6 231" ENG. (3.8L) A/T	5/16"	TR	TR	18*	28*	24*	N/A	32*		
1982	CHEVROLET V8 267" ENG. (4.4L) CARB. NOS. 17082138, 140	3/8"	TR	TR	20*	27*		N/A	38°		
1980	OLDSMOBLE V6 231" ENG. (3.8L) CARB. NO. 17080491 CARB. NOS. 17080493, 495 CARB. NOS. 17080496, 498 CARB. NOS. 17081190, 193	5/16" 5/16" 5/16" 5/16"	TR TR TR TR	TR 3/8" TR TR	24.5° 24.5° 24.5° 24.5°	21° 21° 21° 21°	35° 30° 33° 31°	N/A N/A N/A N/A	38° 38° 38°		
1980	OLDSMOBILE V8 260" ENG. CARB. NO. 17080454	13/32"	INNER	9/32"	14*	24*	34*	N/A	35*		

ADJUSTMENT DATA TABLE

YEAR	APPLICATIONS	FLOAT LEVEL SETTING	PUMP ROD LOCATION	PUMP ROD SETTING	FAST IDLE CAM (CHOKE ROD)	VACUUM BREAK FRONT	VACUUM BREAK REAR	AUTO CHOKE SETTING	UNLOADER SETTING
1981	OLDSMOBILE V6 231" ENG. (3.8L) CARB NO 17081191 CARB NOS 17081192, 194, 197, 198,	5/16"	TR	TR	24.5*	28*	24°	N/A	38°
	199, 496	3/8"	TR	TR	18*	28*	24°	N/A	38,
1981	OLDSMOBILE V8 260" ENG. CARB NO 17081150	13/32"	TR	TR	14*	24*	36*	N/A	35°
1982	OLDSMOBILE V6 183" ENG. (3.0L) CARB NO 17082196 CARB NOS. 17082183, 186 OLDSMOBILE 231" ENG. (3.8L)	5/16" 5/16"	TR TR	TR TR	18°	21° 24° 28°	19° 28°	N/A N/A	27° 27° 32°
	CARB. NOS 17082182, 184, 192, 194 CARB. NO 17082497	5/16" 5/16"	TR	TR	24.5*	28*	24*	N/A	32°
1982	OLDSMOBILE V8 260" ENG. CARB. NOS. 17082150, 152	13/32"	TR	TR	14*	24*	36*	N/A	35°
1983	OLDSMOBILE 3.0L ENG. CARB. NO. 17083194 CARB. NO. 17083193		TR TR	TR TR	17° 17°	27* 23*	25° 28°	N/A N/A	35° 27°
1984	OLDSMOBILE V6 181" ENG. (3.0L) CARB. NO. 17084193, 195	5/16"	TR	TR	17*	27*	25*	N/A	35*
1985	OLDSMOBILE V6 181" ENG (3 OL) CARB NO 17085192, 194	11/32"	TR	TR	17°	27*	25°	N/A	35°
1983	OLDSMOBILE 231" ENG. (3.8L) CARB. NOS. 17083190, 192 CARB. NOS. 17082182, 184 CALIF.	5/16" 5/16"	TR TR	TR TR	18°	28° 28°	24° 24°	N/A N/A	32°
1984-86	OLDSMOBILE V6 231" ENG. (3.8L)	5/16"	TR	TR	18*	28*	24*	N/A	32*
1980	PONTIAC V6 231" ENG. (3.8L) CARB. NO 17080491 CARB. NOS. 17080493, 495 CARB. NOS. 17080496, 498 CARB. NO. 17081190	5/16" 5/16" 5/16" 5/16"	TR TR TR TR	TR 3/8" TR TR	24.5° 24.5° 24.5° 24.5°	21° 21° 21° 21°	35° 30° 33°	N/A N/A N/A N/A	38° 38° 38°
1981	PONTIAC V6 231" ENG. (3.8L) CARB. NOS. 17081191, 196 CARB. NOS. 17081192, 194, 197, 198, 199, 496	5/16" 3/8"	TR TR	TR TR	24.5°	28°	24°	N/A N/A	38.
1981	PONTIAC V8 265" ENG. CARB. NO. 17081160	1/4"	TR	TR	14.5*	24*	36*	N/A	35*
1982	PONTIAC V6 231" ENG. (3.8L) CARB. NOS 17082182, 192 CARB. NO. 17082497	5/16" 5/16"	TR TR	TR TR	18° 24.5°	28° 28°	24° 24°	N/A N/A	32° 32°
1983	PONTIAC 231" ENG. (3.8L) CARB. NO. 17083192 CARB. NO. 17082182 CALIF.	5/16" 5/16"	TR TR	TR TR	18° 18°	28° 28°	24° 24°	N/A N/A	32° 32°
1983-84	PONTIAC 229" ENG. (3.8L) CARB. NOS. 17082130, 132	3/8"	TR	TR	20*	27*		N/A	38°
1984	PONTIAC V6 181" ENG. (3.0L) CARB. NO. 17084193, 195	5/16"	TR	TR	17°	27*	25*	N/A	35*
1984-86	PONTIAC V6 231" ENG. (3.8L)	5/16"	TR	TR	18*	28*	24*	N/A	32*

REV. 2/87